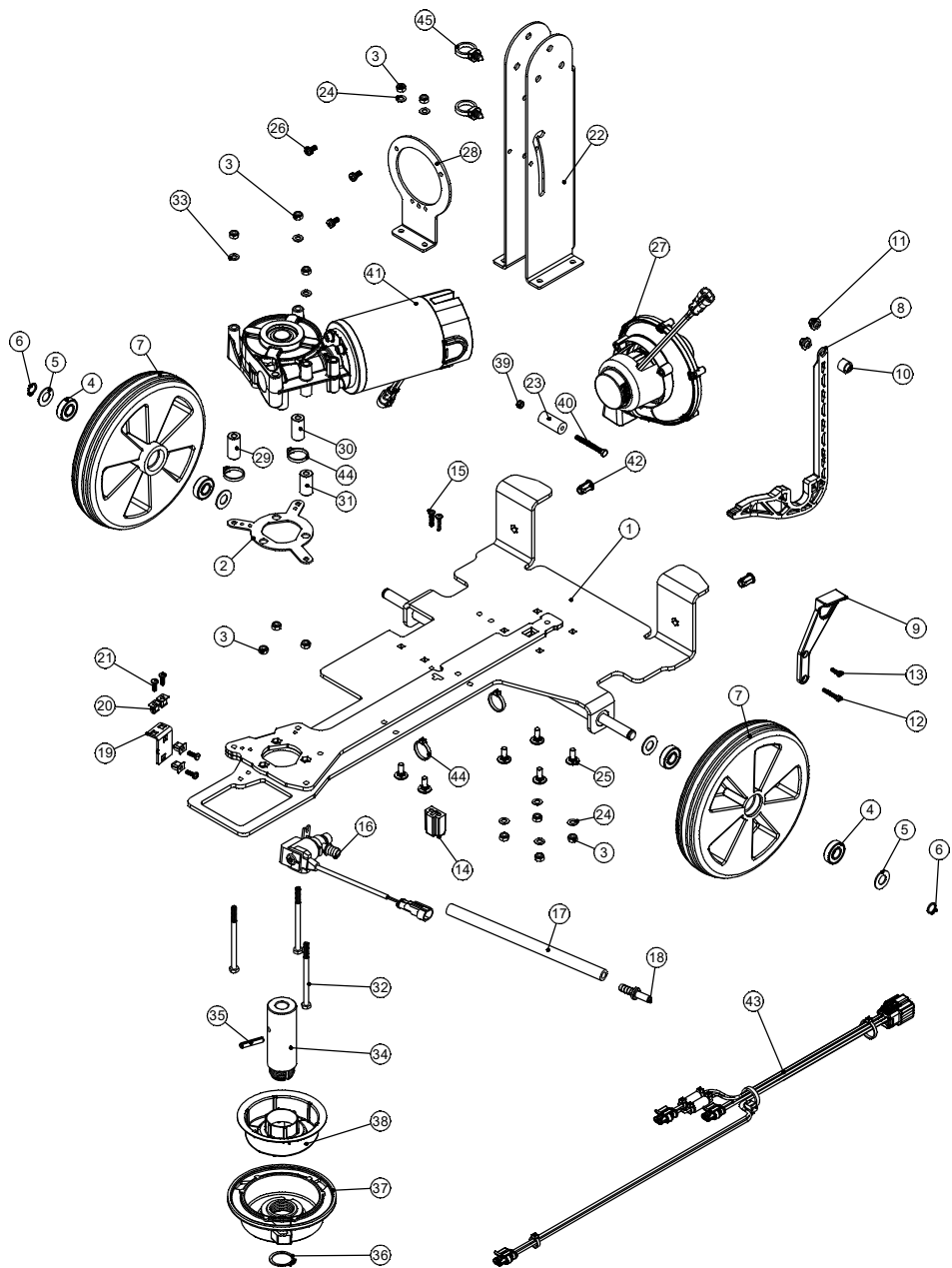


Numatic International Spare Parts

Model No: TTB 1840 36V BASE - EXPLODED

NB: FOR WIRING SEE DRAWING: DRW-32476 (911781)

911698
DRAWING: DRW-32280 ISS:A08
18/08/2020



Numatic International Spare Parts

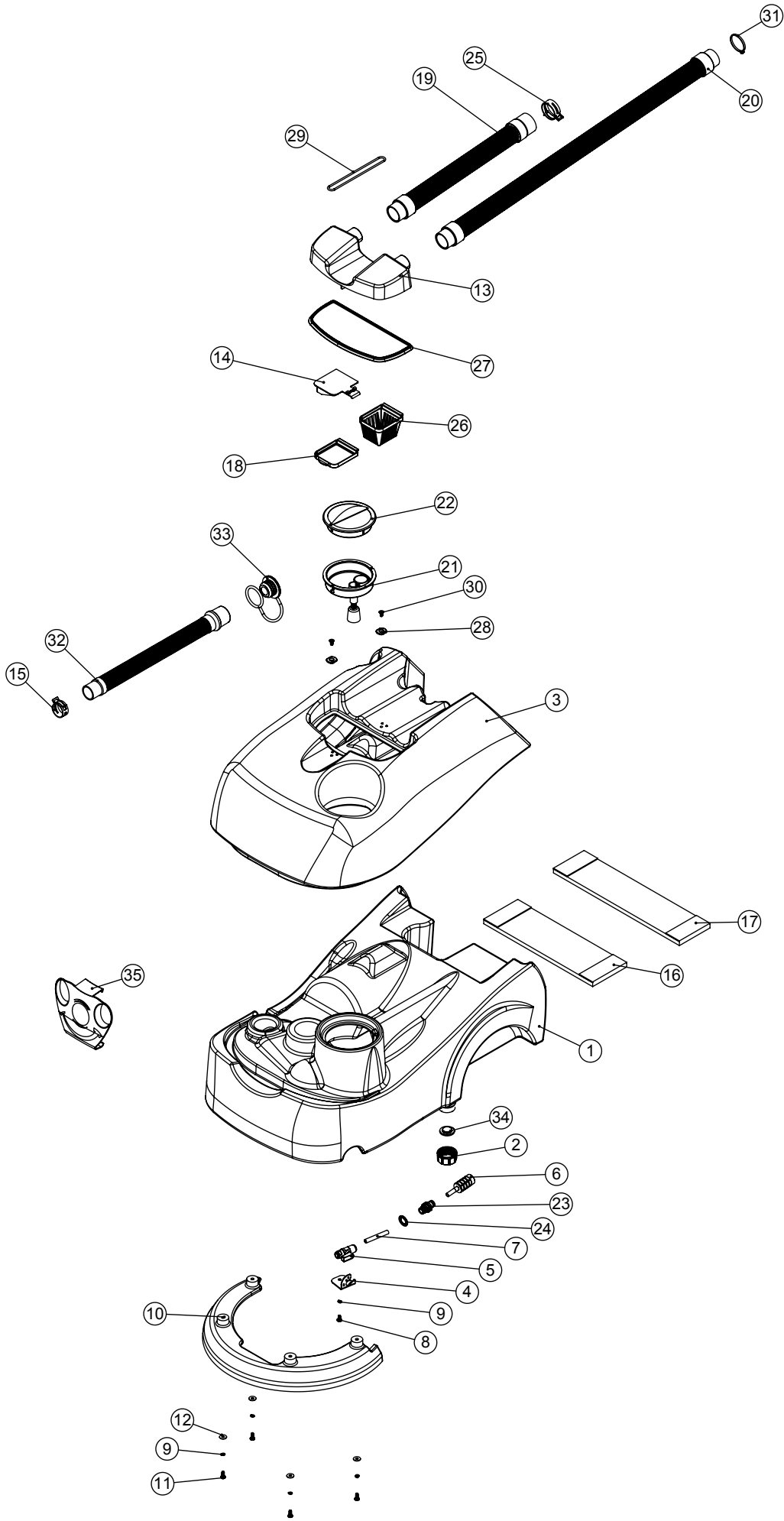
Model No: TTB 1840 36V BASE - EXPLODED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	911863	TTB 1840 36V CHASSIS WELDED ASSEMBLY Z/PL	1
2	429127	NUT RETAINING PLATE Z/PL	1
3	219642	M6 STAINLESS STEEL NYLON INSERT NUT	12
4	206637	STAINLESS STEEL BEARING	4
5	208490	TTB 1840 WHEEL WASHER	4
6	219345	12MM EXTERNAL CIRCLIP	2
7	208556	TT/B 1840 WHEEL	2
8	903926	TTB 1840 SQUEEGEE LIFT ARM (RED)	1
9	903879	TTB 1840 SQUEEGEE LIFT HANDLE (RED)	1
10	237240	TTB 1840 LIFT SPACER	1
11	237241	TTB 1840 SCREW END	2
12	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	1
13	219667	No6 X 1/2" LONG PLASTITE SCREW	1
14	237532	UPPER LIFT BLOCK	1
15	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	2
16	902949	TERMINATED SOLENOID CABLE.BLACK.125.0M5.2.24	1
17	303962	SOLENOID TUBE (230MM)	1
18	206796	BARBED CONNECTOR	1
19	908213	SOLENOID PLATE (TT/TTB1840)	1
20	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)	4
21	219569	No8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW	4
22	911704	TTB 1840 36V HANDLE MOUNTING BRACKET	1
23	208465	TTB 1840 HANDLE SPACER	1
24	219560	M6 FORM B STAINLESS STEEL WASHER	6
25	291103	M6 X 16 COACH BOLT S/S	6
26	291131	M5 X 12MM LONG STAINLESS STEEL POZI PAN SEMS SCREW	3
27	914059	TGB516NX VAC MOTOR	1
28	911864	TTB1840 36V VAC MOTOR BRACKET Z/PL	1
29	208461	30MM GEARBOX SPACER	1
30	208460	29MM GEARBOX SPACER	1
31	208459	28MM GEARBOX SPACER	1
32	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
33	219870	M6 FORM A WASHER STAINLESS STEEL	3
34	208447	TTB 1840 DRIVE SHAFT	1
35	291079	6MM X 30MM STAINLESS STEEL ROLL PIN	1
36	230048	26MM EXTERNAL CIRCLIP	1
37	904758	CHUCK (TO SUIT FLUID CHANNEL)	1
38	903639	FLUID CHANNEL	1
39	219633	M5 STAINLESS STEEL NYLON INSERT NUT	1
40	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
41	911475	36V DC BRUSH DRIVEMOTOR/GEARBOX ASSEMBLY (18.67:1 RATIO) C/W TE SUPERSEAL 2 WAY CONNECTOR	1
42	911737	M6 FULL HEX FLAT HEAD OPEN RIVETNUT (NHSF-M650)	2
43	911643	LOOM ASSEMBLY.6CRT	1
44	220007	BLACK CABLE TIE	4
45	911965	170MM LONG X 5MM WIDE BLACK PUSH FIT CABLE TIE (213253000)	2

Numatic International Spare Parts

Model No: TTB (& HTB) 1840 TANK & SEPARATOR EXPLODED DRAWING ASSEMBLY

Internal Code: 234806
PRO DRAWING: DRW-6988 ISS:A29
06/06/2018



Numatic International Spare Parts

Model No: TTB (& HTB) 1840 TANK & SEPARATOR EXPLODED DRAWING ASSEMBLY

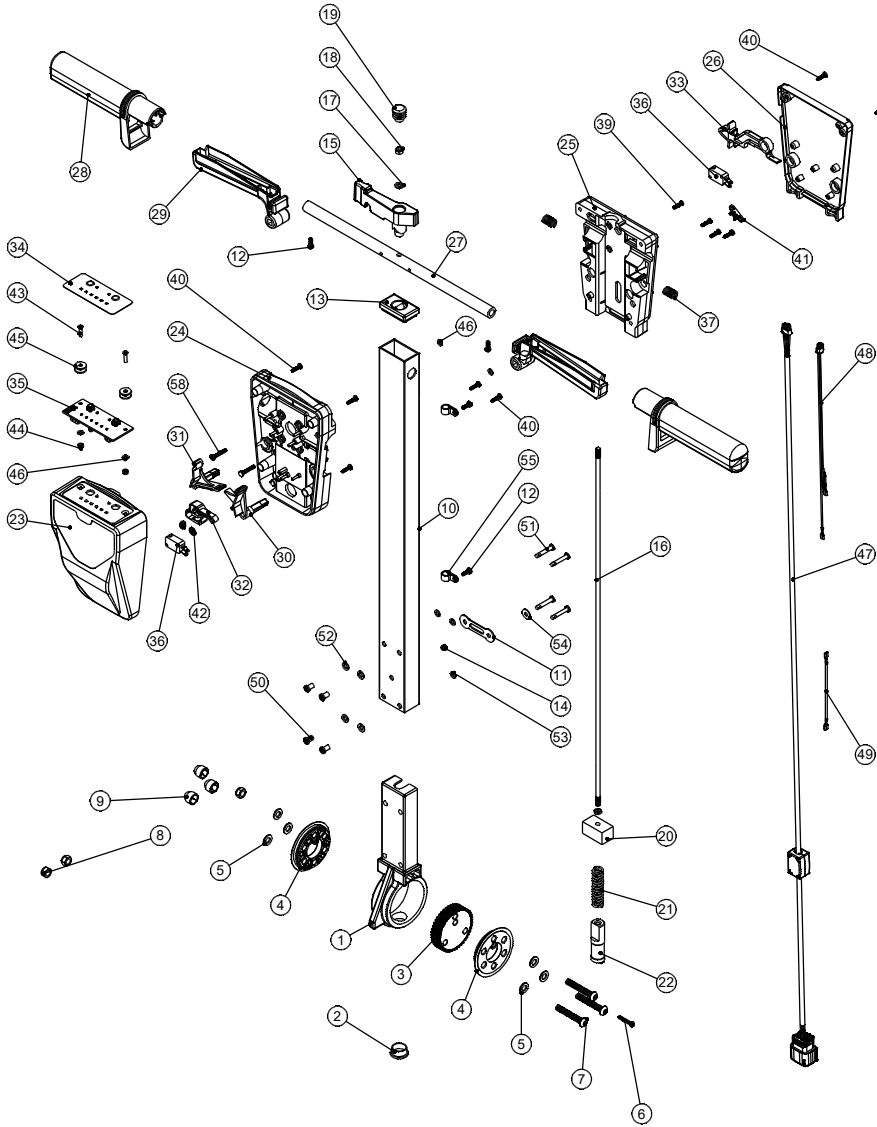
ITEM:	PART No:	DESCRIPTION	COMMENTS	QTY
1	237228	TTB 1840 CLEAN TANK	HTB VERSION 907442	1
2	906415	CAP MOULDING	REPLACES 208448	1
3	240127	TTB 1840 TOP TANK (GRAPHITE)	HTB VERSION 907444	1
4	392125	TTB 1840 TAP PLATE		1
5	216260	MINI BALL VALVE		1
6	303961	TANK FILTER ASSEMBLY		1
7	303960	TANK FILTER TUBE		1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW		1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER		5
10	237233	TTB 1840 DECK MOULDING	HTB VERSION 907556	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW		4
12	219644	M5 FORM G STAINLESS STEEL WASHER		4
13	237230	TTB 1840 SEPARATOR MOULDING		1
14	237231	TTB 1840 SHUT OFF FLAP		1
15	208471	CONSTANT TENSION CLIP		1
16	208479	TTB 1840 FOAM PAD (100 X 320)		1
17	208478	TTB 1840 FOAM PAD (90 X 370)		1
18	237232	TTB 1840 AIR FILTER PANEL		1
19	213055	TTB 1840 VAC HOSE C/W CUFFS		1
20	213054	SUCTION HOSE		1
21	303985	TTB 1840 FILLER CAP ASSEMBLY		1
22	903544	FILLER CAP LID (RED)	GREY VERSION 237268	1
23	902109	8MM PUSH FIT BRASS BULKHEAD FITTING		1
24	208525	BONDED SEAL		1
25	208537	VAC HOSE CONSTANT TENSION CLIP		1
26	237411	TOP TANK FILTER		1
27	237418	TTB 1840 SEPARATOR SEAL MOULDING		1
28	903875	O RING CLIP MOULDING (RED)	BLACK VERSION 237397	2
29	208715	O RING (3mmDIA.95mm)		1
30	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW		2
31	220138	BLACK CABLE TIE		1
32	208466	TTB 1840 DUMP HOSE		1
33	903325	32MM HOSE CAP RED		1
34	905467	SEALING BUNG		1
35	907179	1840 FACE MOULDING (MODEL WITH GRAPHICS)		1

Numatic International Spare Parts

Model No: TTB1840 36V HANDLE ASSEMBLY - EXPLODED

NB: FOR WIRING SEE DRAWING: DRW-32476 (911781)

911565
DRAWING: DRW-32358 ISS:A08
18/08/2020



Numatic International Spare Parts

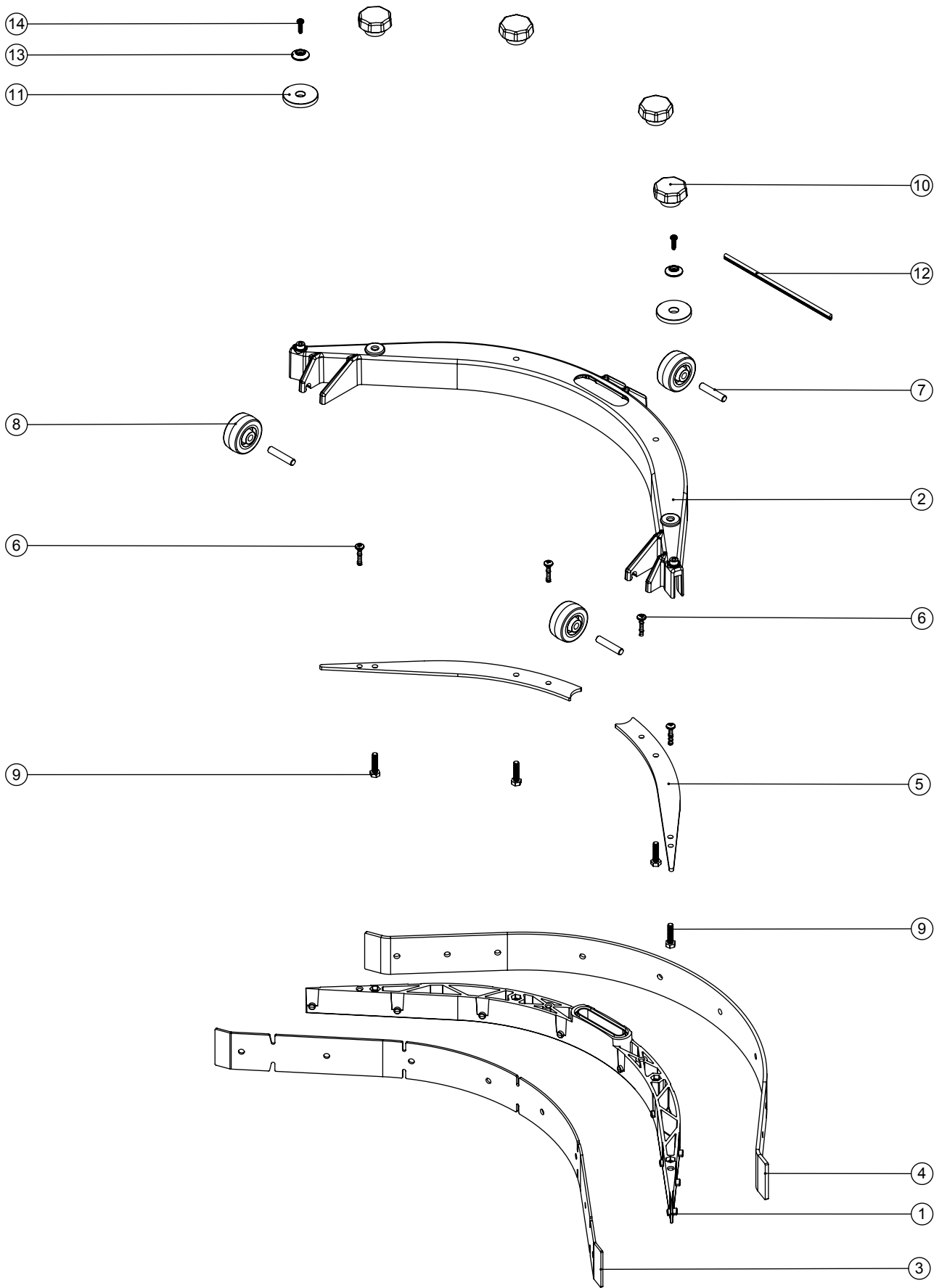
Model No: TTB1840 36V HANDLE ASSEMBLY - EXPLODED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	COMMENTS:
1	900398	HANDLE CASTING MACHINED (HNS VERSION)	1	
2	229099	25MM DIA HOLE PLUG	1	
3	900397	MINI ADJUSTMENT GEAR	1	
4	900396	ADJUSTMENT GEAR SPACER	2	
5	219578	M8 FORM A STAINLESS STEEL WASHER	6	
6	291150	N06 X 1 INCH LONG POZI PAN SCREW S/S	1	
7	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT	3	
8	219639	M8 STAINLESS STEEL NYLON INSERT NUT	3	
9	903260	M8 BOLT AND NUT CAP	3	
10	330027	TTB1840 HANDLE TUBE (600MM) PROCESSED PAINTED SILVER	1	
11	229139	CABLE CLAMP	1	
12	219270	N08 X 1/2 INCH LONG POZI PAN SELF TAP SCREW	4	
13	903546	HANDLE PLUG MOULDING (RED)	1	
14	229009	BLANKING PLUG	1	
15	903545	ADJUSTMENT LEVER MOULDING (RED)	1	
16	215029	610MM HANDLE LOCKING ROD	1	
17	219493	M6 NYLON WASHER	1	
18	219642	M6 STAINLESS STEEL NYLON INSERT NUT	1	
19	20638V	19MM BLACK TUBE END STOP	1	
20	229030	ANTI VIBRATION PAD	1	
21	229138	SPRING	1	
22	229073	GEAR LOCKING PIN	1	
23	911562	TTB1840 36V FRONT COVER MOULDING	1	
24	227576	FRONT INNER HALF MOULDING	1	
25	227577	REAR INNER HALF MOULDING	1	
26	227579	REAR COVER MOULDING	1	
27	338269	CROSS TUBE	1	
28	227580	HAND GRIP MOULDING	2	
29	903547	TRIGGER MOULDING (RED)	2	
30	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING	1	
31	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING	1	
32	227587	CENTRE SWITCH OPERATING LEVER MOULDING	1	
33	227584	INTERLOCK LEVER MOULDING	1	
34	911348	TTB 1840 36V CONTROL PANEL OVERLAY	1	
35	911543	ASSEMBLY.1840 DISPLAY	1	
36	229483	SNAP ACTION SWITCH	2	
37	219803	TRIGGER COMPRESSION SPRING	2	
38	227666	BLANKING PLUG	1	
39	219107	N06.5/8 INCH LG.POZI-PAN.SCREW.ZIPL.PLASTITE	4	
40	219370	N08 X 5/8 INCH LONG PLASTITE STAINLESS STEEL SCREW	8	
41	229669	LOLINE HANDLE CABLE CLAMP	1	
42	219805	4MM SPIREFIX	1	
43	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	2	
44	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2	
45	219497	M5 NYLON WASHER	4	
46	219688	M4 FORM A STAINLESS STEEL WASHER	4	
47	911746	LOOM ASSEMBLY.7CRT	1	
48	911754	LOOM ASSEMBLY.3CRT	1	
49	321627	LINK WIRE.BLACK.120.0M75.FASTON.PIGGYBACK	1	
50	911783	M5 X 10MM BUTTON HEAD ST 6-LOBE PIN BARREL NUT (T25)	4	
51	911785	M5 X 30 A2 ST/ST 6 LOBE PIN BARREL BOLT WITH NYLON PATCH (T25)	4	
52	219870	M6 FORM A WASHER STAINLESS STEEL	4	
53	219355	M5 FORM A STAINLESS STEEL WASHER	3	
54	219644	M5 FORM G STAINLESS STEEL WASHER	1	
55	219393	P CLIP	2	
56	219099	M6 HALF NUT	1	
57	219804	SWITCH COMPRESSION SPRING	1	
58	219811	N08 X 1 INCH LONG POZI-PAN SELF TAP SCREW	2	

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

234807
DRAWING: DRW-7011 ISS:A08
28/06/2016



Numatic International Spare Parts

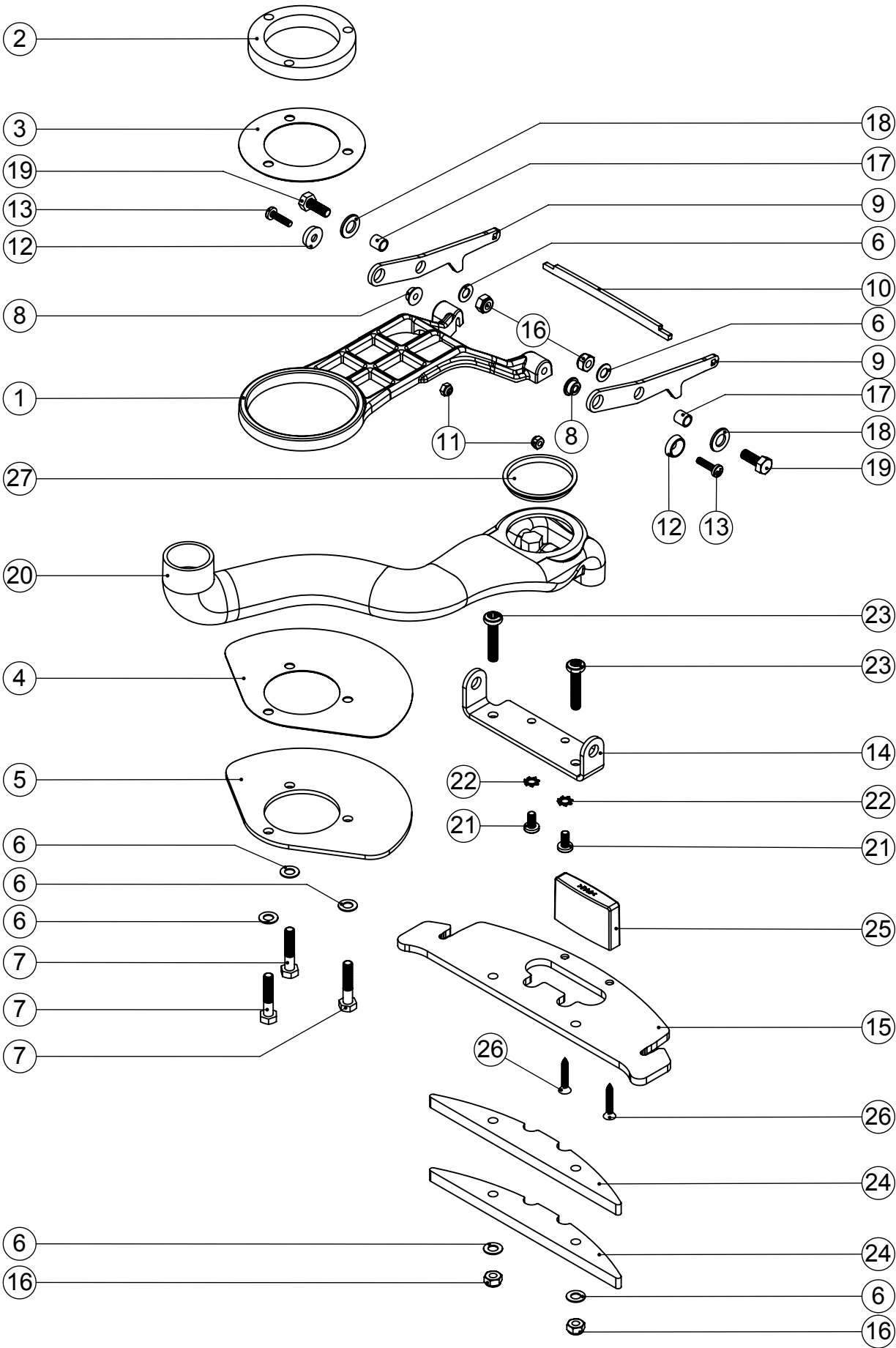
Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	903288	TTB 1840 SQUEEGEE FRONT BLADE	1
4	903291	TTB 1840 SQUEEGEE REAR BLADE	1
5	429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	4
7	208610	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	291029	M5.20MM LG.HEX.SCREW S/S	4
10	208455	TTB 1840 SQUEEGEE KNOB	4
11	237266	BUFFER WHEEL	2
12	209077	SQUEEGEE SEAL EXTRUSION	1
13	208603	NYLON FINISHING WASHER (BLACK)	2
14	291053	3.5 X 12MM POZI PAN PLASTITE SCREW S/S	2

Numatic International Spare Parts

Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

234839
DRAWING: DRW-10739 ISS:A07
16/09/2015



Numatic International Spare Parts

Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

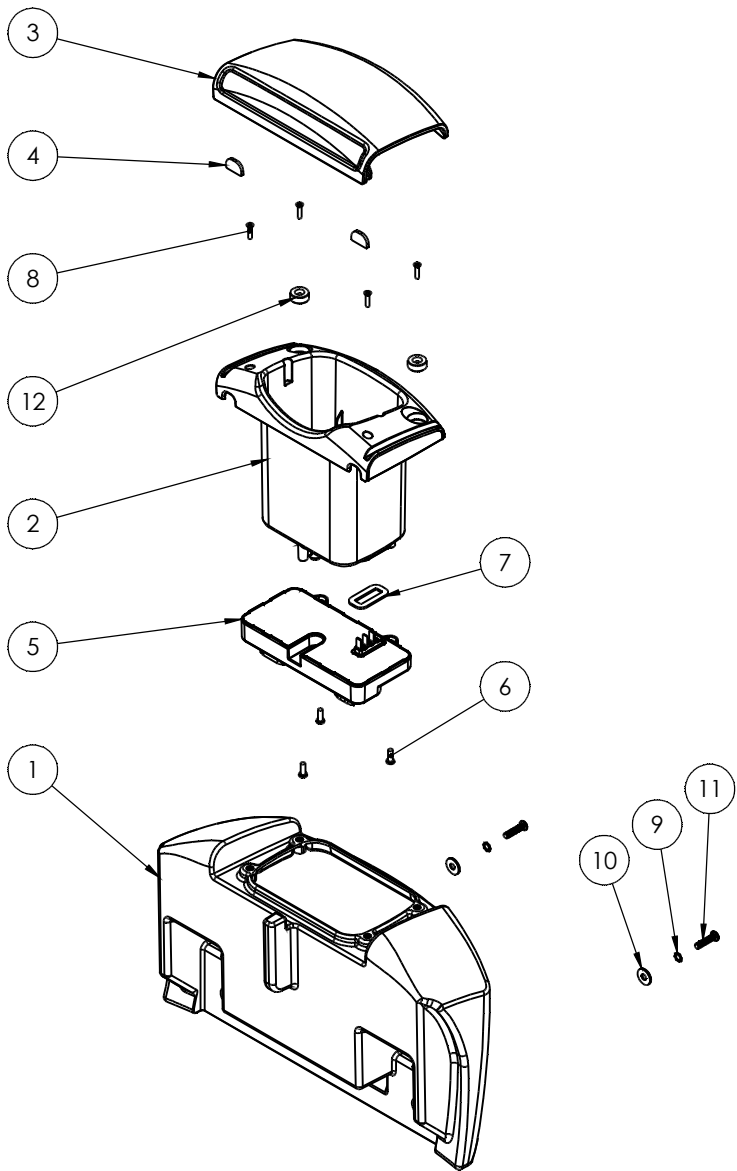
ITEM NO.	PART No.	DESCRIPTION	QTY.
1	429133	TTB 1840 SWING ARM PAINTED	1
2	208449	TTB 1840 SWING ARM CENTRE PIVOT	1
3	208491	TTB 1840 NYLON DISC	1
4	208482	TTB 1840 SWING ARM NYLON PLATE	1
5	429126	TTB 1840 SWING ARM BOTTOM PLATE	1
6	219560	M6 FORM B STAINLESS STEEL WASHER	7
7	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
8	237265	PIVOT BUSH	2
9	392120	TT/TTB 1840 SQUEEGEE PIVOT ARM	2
10	392124	TTB 1840 SQUEEGEE LIFT PLATE	1
11	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
12	219573	SCREW INSULATOR	2
13	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	2
14	392119	PIPE CONNECTING BRACKET	1
15	429129	TTB 1840 SQUEEGEE SKID PLATE	1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT	4
17	208475	8MM SPACER	2
18	219578	M8 FORM A STAINLESS STEEL WASHER	2
19	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	2
20	903535	FLUID PIPE PROCESSED (GRAPHITE) (SALES USE 902531)	1
21	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	2
22	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER	2
23	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	2
24	429131	TTB 1840 ADDITIONAL WEIGHT	2
25	237531	LOWER LIFT BLOCK	1
26	291086	No.8 X 1 A2 S/ST PZ COUNTER SUNK. SELF TAP TYPE AB	2
27	901880	PROTECTION PLUG DIA 43MM	1

Numatic International Spare Parts

Model No: BATTERY MODULE - EXPLODED ASSEMBLY

NB: FOR WIRING SEE DRAWING: DRW-32476 (911781)

911736
DRAWING: DRW-32183 ISS:A04
29/07/2020



Numatic International Spare Parts

Model No: BATTERY MODULE - EXPLODED ASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	COMMENTS:
1	911724	BATTERY MODULE - ROTOMOULDING - POST PROCESSED	1	
2	911559	BATTERY MODULE - BATTERY HOUSING	1	
3	911751	BATTERY MODULE - LID	1	
4	911755	BATTERY MODULE - PLASTIC INSERT	2	
5	911193	ASSEMBLY.1840 CONTROL	1	
6	291152	NO8.1/2 INCH LG.T20.SCREW.Z/PL.PLASTITE	3	TORQUE TO 2.6Nm $\pm$ 0.15Nm
7	905074	GASKET-MODULE-ELECTRONICS	1	
8	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	4	
9	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL	2	
10	219647	M6 FORM G STAINLESS STEEL WASHER	2	
11	911775	M6 X 25MM SOCKET BUTTON HEAD BOLT S/S NYLOCK PATCH	2	
12	912351	M4 SPACER	2	

WIRING DIAGRAM

Comp. No
911781

DRG. No
DRW-32476

WIRING DIAGRAM.TWINTec.1S.CL.UNI.NSF.NT.PLG

ISSUE	REVISION	DRAWN	APPD.	DATE
A06	REVISION OF 911746 LOOM UPDATED TO A03 AS PER EMC MACHINE	AM	MC	08/09/2020

