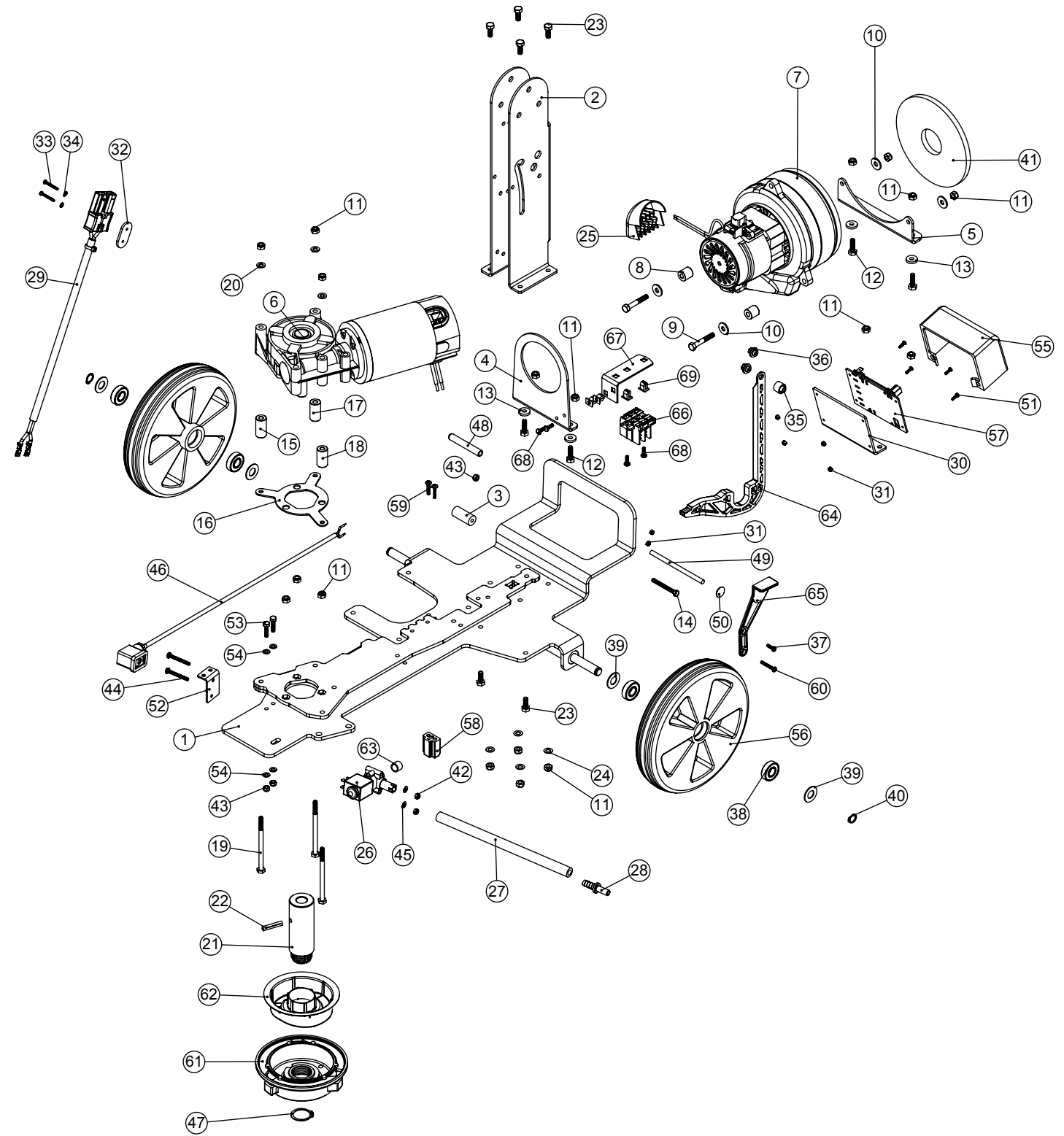


Numatic International Spare Parts

Model No: TTB 516G BASE ASSEMBLY EXPLODED DRAWING

FOR WIRING SEE: DRW-7279



FOR SWING ARM ASSEMBLY SEE DRW-10739

234805
DRAWING: DRW-7035 ISS:A22
04/10/2017

Numatic International Spare Parts

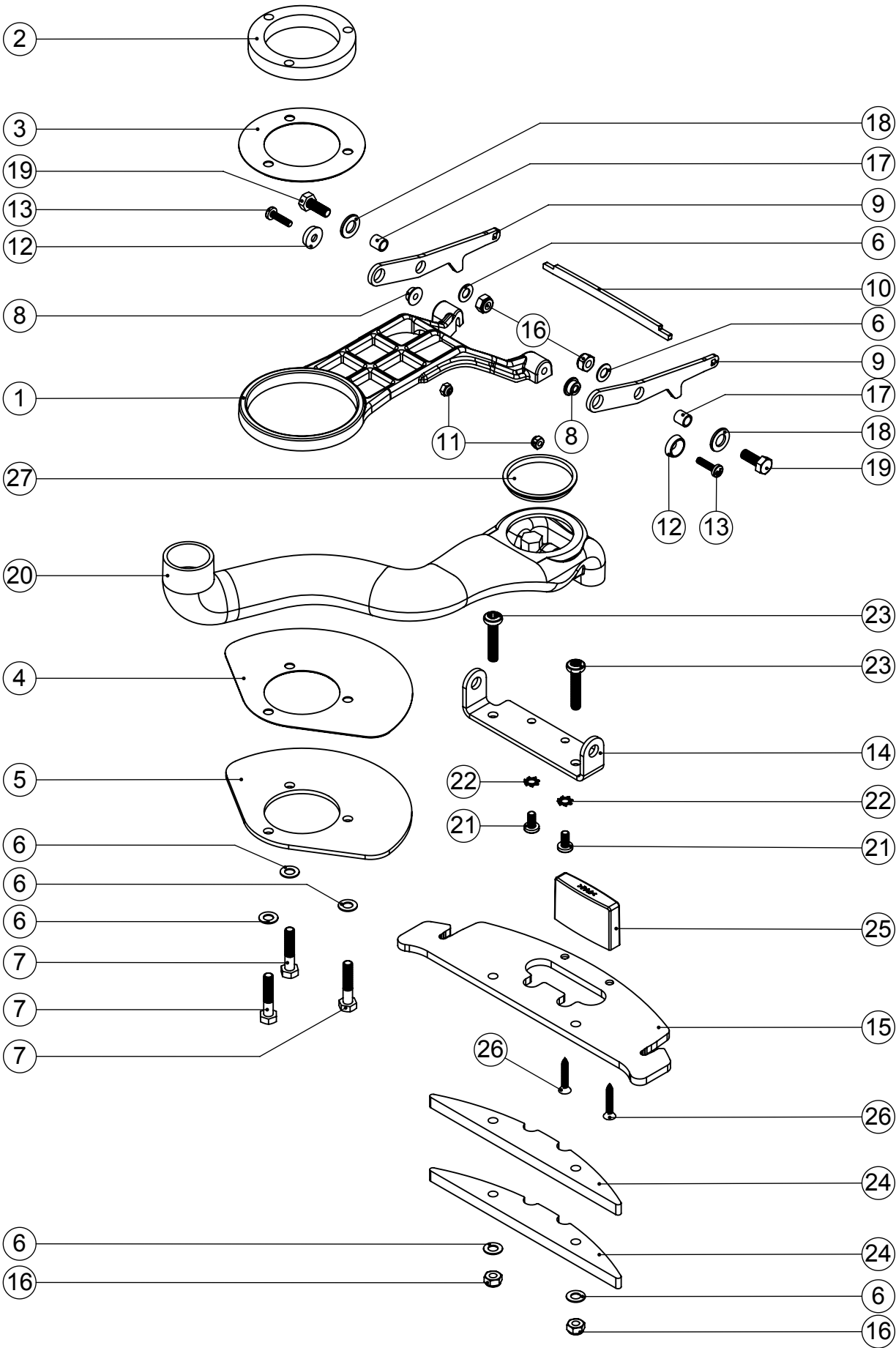
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205249	24V DC BRUSH DRIVEMOTOR/GEARBOX ASSEMBLY (18.67:1 RATIO)	1
7	205239	TTB516G VAC MOTOR	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	208447	TTB 1840 DRIVE SHAFT	1
22	219523	GROOVED PIN	1
23	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
24	219560	M6 FORM B STAINLESS STEEL WASHER	4
25	237218	TTB 1840 VAC DIFFUSER	1
26	220379	24V D.C. SOLENOID VALVE	1
27	303962	SOLENOID TUBE (230MM)	1
28	206796	BARBED CONNECTOR	1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
30	429128	TTB 1840 PCB MOUNTING PLATE	1
31	219070	M3 NYLON INSERT NUT	6
32	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
33	219519	M3 X 25MM LONG POZI PAN SCREW	2
34	219237	M3 FORM A WASHER	2
35	237240	TTB 1840 LIFT SPACER	1
36	237241	TTB 1840 SCREW END	2
37	219667	No6 X 1/2" LONG PLASTITE SCREW	1
38	206637	STAINLESS STEEL BEARING	4
39	208490	TTB 1840 WHEEL WASHER	4
40	219345	12MM EXTERNAL CIRCLIP	2
41	208477	MOTOR PAD	1
42	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
43	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
44	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
45	219688	M4 FORM A STAINLESS STEEL WASHER	2
46	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
47	230048	26MM EXTERNAL CIRCLIP	1
48	330034	RETAINING BAR CAP	1
49	391400	HOSE RETAINING BAR	1
50	21926V	6MM CHROME HUB CAP	1
51	219031	M3 X 10MM LONG POZI PAN SCREW	4
52	392117	TTB 1840 SOLENOID PLATE	1
53	291029	M5.20MM LG.HEX.SCREW S/S	2
54	219355	M5 FORM A STAINLESS STEEL WASHER	4
55	237349	TTB 1840 PCB COVER	1
56	208556	TT/B 1840 WHEEL	2
57	208468	TTB 1840 DC DRIVE PCB	1
58	237532	UPPER LIFT BLOCK	1
59	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	2
60	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	1
61	904758	CHUCK (TO SUIT FLUID CHANNEL)	1
62	903639	FLUID CHANNEL	1
63	904769	TUBE SECTION (ST9.5E12.5R10)	1
64	903926	TTB 1840 SQUEEGEE LIFT ARM (RED)	1
65	903879	TTB 1840 SQUEEGEE LIFT HANDLE (RED)	1
66	906520	HYLEC 2X3 TERMINAL BLOCK ASSEMBLY (HY508/2 V/3F)	1
67	906626	TBLOCK SUPPORT PLATE	1
68	219569	NO8.1/2 INCH. LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	4
69	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)	4

Numatic International Spare Parts

Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

234839
DRAWING: DRW-10739 ISS:A07
16/09/2015



Numatic International Spare Parts

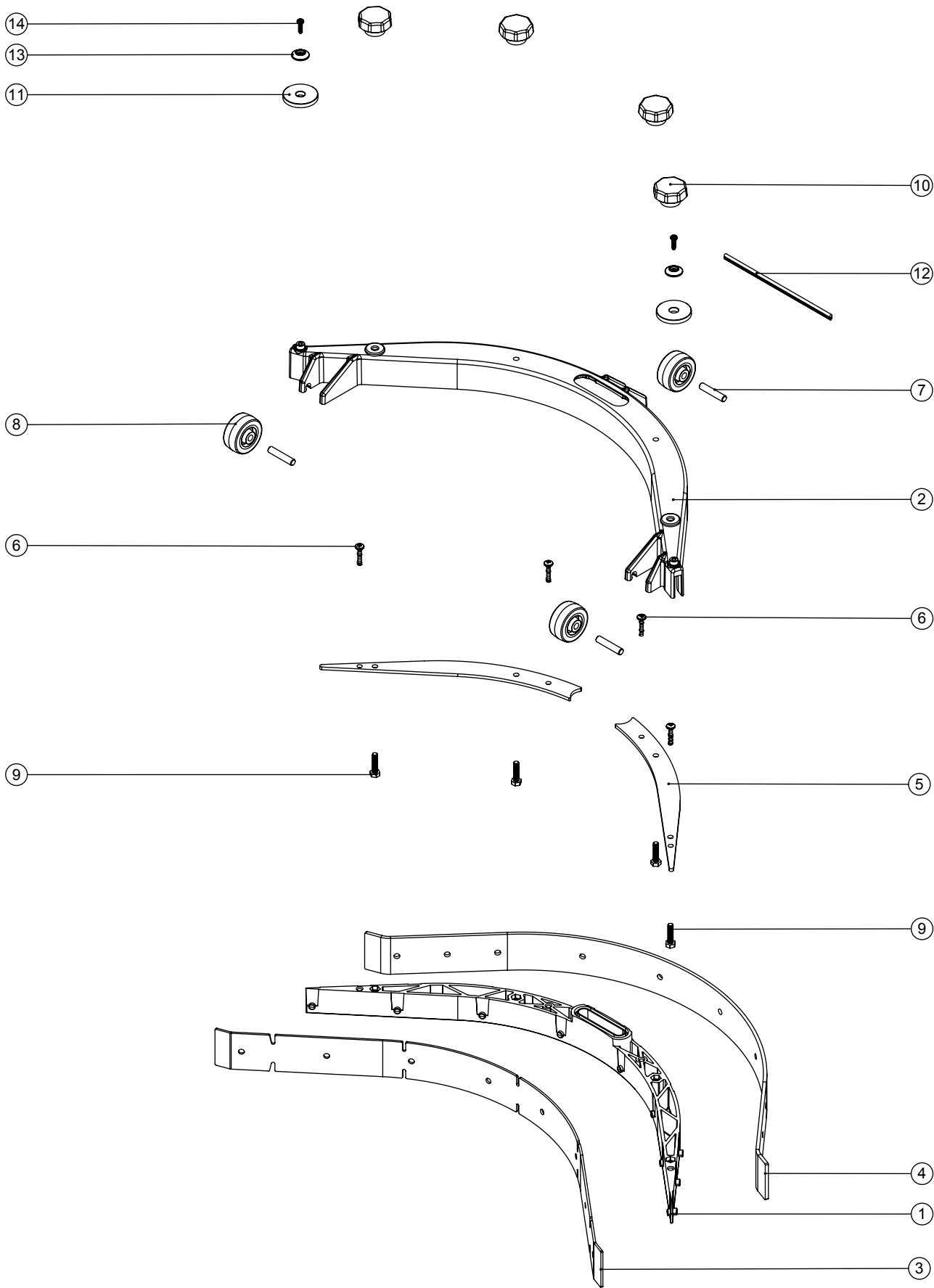
Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	429133	TTB 1840 SWING ARM PAINTED	1
2	208449	TTB 1840 SWING ARM CENTRE PIVOT	1
3	208491	TTB 1840 NYLON DISC	1
4	208482	TTB 1840 SWING ARM NYLON PLATE	1
5	429126	TTB 1840 SWING ARM BOTTOM PLATE	1
6	219560	M6 FORM B STAINLESS STEEL WASHER	7
7	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
8	237265	PIVOT BUSH	2
9	392120	TT/TTB 1840 SQUEEGEE PIVOT ARM	2
10	392124	TTB 1840 SQUEEGEE LIFT PLATE	1
11	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
12	219573	SCREW INSULATOR	2
13	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	2
14	392119	PIPE CONNECTING BRACKET	1
15	429129	TTB 1840 SQUEEGEE SKID PLATE	1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT	4
17	208475	8MM SPACER	2
18	219578	M8 FORM A STAINLESS STEEL WASHER	2
19	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	2
20	903535	FLUID PIPE PROCESSED (GRAPHITE) (SALES USE 902531)	1
21	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	2
22	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER	2
23	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	2
24	429131	TTB 1840 ADDITIONAL WEIGHT	2
25	237531	LOWER LIFT BLOCK	1
26	291086	No.8 X 1 A2 S/ST PZ COUNTER SUNK. SELF TAP TYPE AB	2
27	901880	PROTECTION PLUG DIA 43MM	1

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

234807
DRAWING: DRW-7011 ISS:A08
28/06/2016



Numatic International Spare Parts

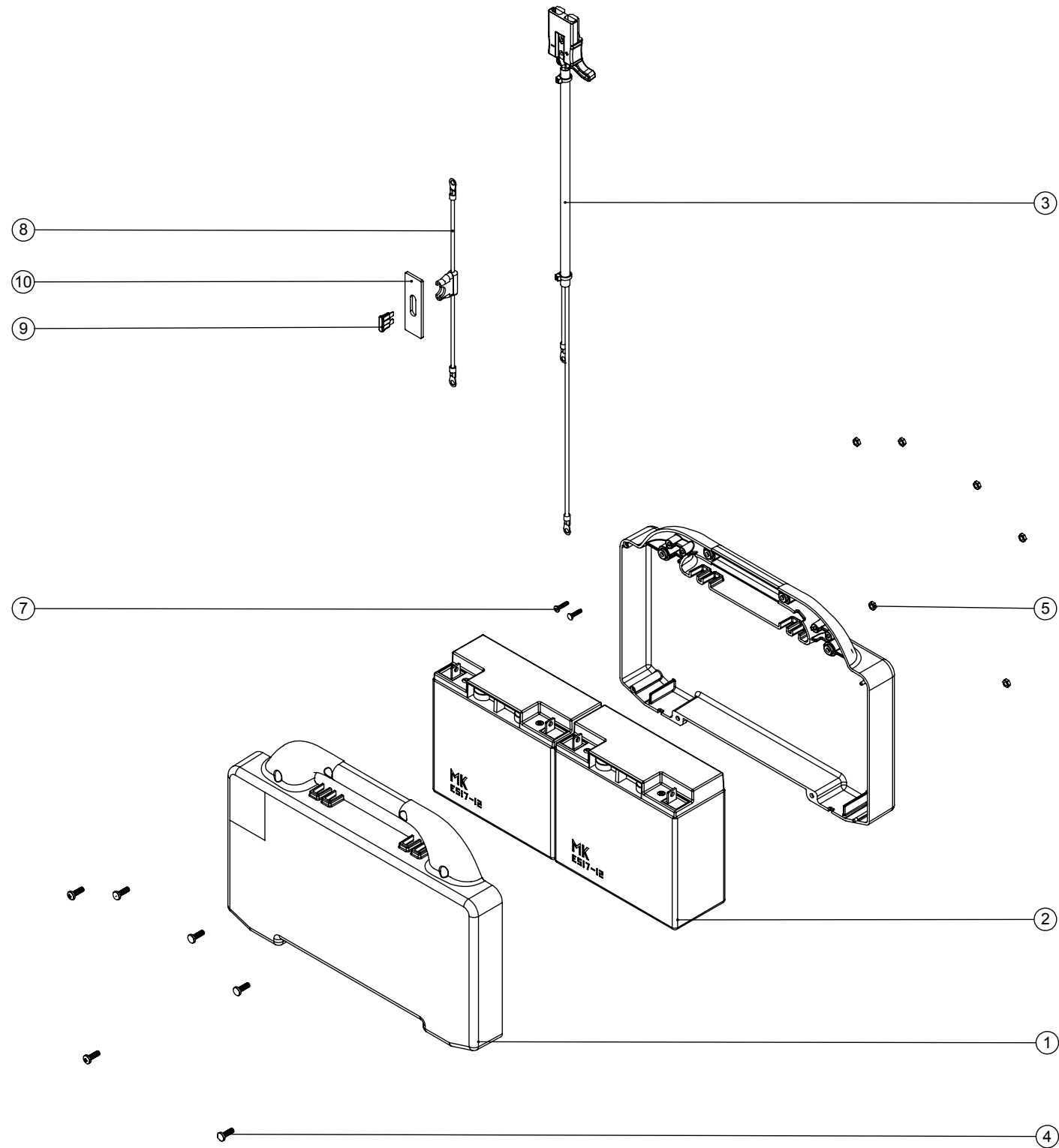
Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	903288	TTB 1840 SQUEEGEE FRONT BLADE	1
4	903291	TTB 1840 SQUEEGEE REAR BLADE	1
5	429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	4
7	208610	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	291029	M5.20MM LG.HEX.SCREW S/S	4
10	208455	TTB 1840 SQUEEGEE KNOB	4
11	237266	BUFFER WHEEL	2
12	209077	SQUEEGEE SEAL EXTRUSION	1
13	208603	NYLON FINISHING WASHER (BLACK)	2
14	291053	3.5 X 12MM POZI PAN PLASTITE SCREW S/S	2

Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

234803
DRAWING: DRW-6995 ISS:A03
01/07/2013



Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	237227	TTB 1840 BATTERY CASE (HALF)	2
2	230181	MK BATTERY ES17-12 (12V-18AH/20HR)	2
3	321618	TTB 1840 BATTERY LEAD ASSEMBLY	1
4	219547	M5 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	6
5	219721	M5 STAINLESS STEEL FULL NUT	6
7	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	2
8	330033	FUSE HOLDER ASSEMBLY	1
9	208526	40 AMP FUSE	1
10	304488	BATTERY PACK FUSE PLATE	1

TTB 1840 WIRING DIAGRAM

ISSUE	REVISION	DRAWN	APPD.	DATE
A08	SCHEMATIC ADDED	AM	MC	16:02:2015

